WLD112, January 2024

C. Cutting torches and tips

D.

- H. Electrode (wire) feed unit
- I. GMAW spot welding
- J. Setup of GMAW equipment
- K. Wire speed feed
- L. Arc voltage and amperage characteristics
- M. Electrode extension
- N. Welding gun angle
- O. Metal preparation
- VII. Gas Tungsten Arc Welding (GTAW) (TIG welding)
  - A. Equipment and setup
  - B. Types of tungsten electrodes
  - C. Shaping the tungsten
  - D. Types of welding current
  - E. Shielding gases
  - F. Pre-flow and post flow
  - G. Shielding gas flow rates
  - H. Remote controls
  - I. Torch angle
  - J. Filler rod manipulation
  - K. Tungsten contamination
  - L. Current setting

## **REQUIRED TEXTBOOK AND MATERIAL:**

To be determined by the faculty. Miller Open Book Welding online instruction.